

<b>Gemline Decoration Guide</b>	<b>PRINTING</b>	<b>EMBROIDERY</b>	<b>DEBOSS</b>
<b>LEAD TIME</b>	Standard or FastTrack™ as appropriate Add-A-Patch items one additional day	Standard or FastTrack™ as appropriate	Standard or FastTrack™ as appropriate Add-A-Patch items one additional day
<b>MINIMUM ORDER</b>	Based on item quantity minimums	Based on item quantity minimums	Based on item quantity minimums
<b>COLORS</b>	Color match done at no charge. Gemline will use standard imprint colors unless a PMS number is specified. Gemline uses a coated ink system, unless otherwise specified.	Color match is done at no charge. Indicate Robison-Anton Thread color	Colorfill available
<b>SET-UP CHARGES</b>	Set-up charge \$60.00 (V) for one color imprint. \$110.00 (V) for multi-color imprint.	Tape charge \$100.00 (V) up to 7,500 stitches, \$12.50 (V) each additional 1,000 stitches. We are able to resize customer supplied tapes by 15%. Anything over 15% will require digitizing a new DST file; additional charges will apply.	Die costs \$70.00 (V) To prevent degradation, we discard dies 13 months after original order.
<b>RUN CHARGES</b>  All 2016 pricing includes: • 1 color & 1 location for printing • 1 location for deboss • 1 location for laser engraving	Each add'l. color and location Qty US 6-99.....\$0.99 (V) 100-299.....\$0.74 (V) 300-999.....\$0.59 (V) 1000+ .....\$0.45 (V)	EQP less \$0.31 (V) for the item Qty Up to 7,500 stitches US 6-49.....\$2.79 (V) 50-149.....\$2.59 (V) 150-499.....\$2.29 (V) 500+ .....\$1.99 (V) Each addtl. 1000 stitches > 7,500: \$0.39 (V)	Each add'l. color and location Qty US 6-99.....\$0.99 (V) 100-299.....\$0.74 (V) 300-999.....\$0.59 (V) 1000+ .....\$0.45 (V)
<b>PROOFS</b>  APPROVAL: Production lead time does not start until after proof approval. Proofs must be approved by 3:00pm EST in order to be considered same day approval.	Color paper proof: no charge Actual proof: \$40.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.	Color paper proof: no charge Actual proof: \$25.00 (V) or Swatch proof: \$15.00 (V) plus EQP cost of the item, run charge & overnight shipping cost. Scan swatch \$15.00 (V)	Color paper proof: no charge Actual proof: \$40.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.
<b>PERSONALIZATION</b>	Available, \$2.00 (V) run charge	N/A	N/A
<b>SPEC SAMPLE</b> (limit 3 per style) 50% off EQP <b>SELF PROMO</b> (limit 500 pieces) 50% off EQP	Full set-up and run charges apply	Full set-up and run charges apply	Full set-up and run charges apply

<b>HEAT TRANSFER</b>	<b>LOGOMAGIC</b>	<b>LASER ENGRAVING</b>	<b>FOIL STAMP</b>
Standard or FastTrack™ as appropriate	Standard or FastTrack™ as appropriate	Standard or FastTrack™ as appropriate	Standard
Based on item quantity minimums	Based on item quantity minimums	Based on item quantity minimums	Based on item quantity minimums
CMYK transfer colors of photo, no PMS match available	CMYK transfer colors of photo, no PMS match available	N/A	Silver, Gold, Black or Red Foil
None	Set-up charge \$90.00 (V)	None	Set-up charge \$70.00 (V)
Per Qty ordered Qty US 6-99.....\$2.80 (V) 100-249.....\$2.55 (V) 250-499.....\$2.00 (V) 500+ .....\$1.74 (V)	Per Qty ordered Qty US 6-49.....\$1.29 (V) 50-149.....\$0.99 (V) 150-499.....\$0.69 (V) 500+ .....\$0.49 (V)	Each add'l. location Qty US 6-99.....\$0.99 (V) 100-299.....\$0.74 (V) 300-999.....\$0.59 (V) 1000+ .....\$0.45 (V)	Personalization \$2.00 (V) per Qty ordered
Color paper proof: no charge Actual proof: \$156.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.	Color paper proof: no charge Actual proof: \$40.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.	Color paper proof: no charge Actual proof: \$40.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.	Color paper proof: no charge Actual proof: \$40.00 (V) set-up charge, plus price for the item & overnight shipping cost unless other shipping method is noted on the PO. Proof will be shipped to distributor unless otherwise noted.
N/A	N/A	Available, \$2.00 (V) run charge	Available, \$2.00 (V) run charge
Full set-up and run charges apply	Full set-up and run charges apply	Full set-up and run charges apply	Full set-up and run charges apply