

General Information

Production-Ready Order

Please see order checklist on the inside back cover to help avoid delays.

Production Ready Artwork

For fastest service and best imprint quality, we recommend providing production ready and digitally produced art. Artwork should not need any further touch-up, design, color separation, or rearranging for use. Artwork should be provided black-and-white high contrast with clean edges and no grays or halftones. Artwork will be sized to maximize the imprint area unless otherwise specified.

All fonts in art must be converted to outlines or fonts must be provided with art file.

The use of licensed artwork requires a written release. Artwork when submitted is assumed to be in full compliance with laws governing copyrights, trademarks, etc. We are not responsible for typographical errors incorporated in submitted artwork. Factory reserves the right to make slight alterations in copy and logos to adapt to imprinting processes.

Electronic Artwork

CD/Disk: Artwork will be accepted digitally from the following programs:

- Adobe® Illustrator® (any version, PC or Mac) – preferred format.
- Photoshop® (black-and-white .tiff, .pict, .jpeg files) scanned or created at 1200 dpi (high resolution) and at approximately the actual size of the imprint area.
- FreeHand (saved as an Illustrator “.ai” format, Mac or PC).
- Quark® or InDesign® files must be sent with the linked file. A linked file may include .eps, .pict, .tiff, or .jpeg file formats.
- CorelDraw® (Using the “export” function, select “Adobe Illustrator .ai” format and the “Convert Type to Curves” option (placed/imported images do not convert; include as separate files and not embedded).

E-mail Artwork: Artwork should be submitted within 24 hours of sending the order. Please include purchase order number in the subject line of the email. Multiple files should be compressed in either .zip or .sit format. Artwork can also be transferred directly to us via our online art transfer system. Both email and website are limited to a 10MB file size.

SpectraColor™ Print

Allows you to reproduce your full-color design or logo by scanning a flat, full-color image or printing your computer-generated art.

Spectra Artwork: Artwork must be submitted electronically and a hard copy color output must be mailed for color matching or a color match waiver must be signed. Do not send four-color separated art. Separations will be done in our art department. PMS match cannot be guaranteed on four-color process.

Please submit color photographs and/or final, full-color art (printed or on disk) only. We cannot accept the following: slides, transparencies, photo negatives, film, low-resolution (halftone) prints, black-and-white separations (with two or more colors), Polaroid photos, photos 3" x 5" or smaller. Original art size cannot exceed 11" x 17". We reserve the right to determine acceptability of submitted art. Additional art and/or alternate charges may apply. Please do not crease or mark on the photo(s) to be used. Submit a sketch of the required layout with your order. Submit art proportioned to size (with a 3/8" bleed) and design layout.

For Disks

- Submit a copy of the art layout with the order.
- Submit files made with the following software: Adobe Illustrator and/or Photoshop.
- Convert all type to path or outline, or include Mac fonts (screen fonts and printer fonts).
- Submit files on a 3.5 floppy disk, Zip, CD, e-mail or website.
- Photoshop, Quark, .eps, .jpeg, .pict or .tiff placed images must be included as separate linked files, not embedded, saved to size at 200 dpi for color files or 400 dpi for black-and-white art.
- Resolution for digital photos must be 200 to 400 dpi.

Hard Copy Artwork

If electronic art is not available, please provide sharp, high-contrast, color-separated or black-and-white artwork. Artwork will be returned upon request or it will be discarded.

Please Note: Norwood reserves the right not to print any logo or message that is deemed inappropriate

Proofs

Email/Fax Proof

If requested, a black-and-white proof will be sent free of charge

- Production time: add 2 business days to standard production times

For orders totaling \$1000–\$2499 a mandatory paper proof will be provided FREE by our factory for approval prior to scheduling production time.

Product Proof

Actual printed product done prior to full production run of an order.

- \$40(g), plus product cost
- Production time: standard production times apply.

For orders totaling \$2500+ a mandatory product proof will be provided (free of charge) for approval prior to scheduling production time.

Speculative Sample

Actual printed product (often done as a presentation piece prior to the placement of an order).

- \$40(g), plus product cost
- Production time: standard production times apply

Virtual Spec Samples

Go to Norwood.com to create your own virtual spec samples instantly! Low resolution 72dpi (.jpg) graphic showing standard imprint area. For use in PowerPoint presentations, emailing and websites.

Services

Copy Change

Copy changes are available for all items, catalog minimums apply per copy change. Logo, location, and imprint color must remain the same. \$30(g) per change. Not available for SpectraColor™ print orders.

Product Color Variance

Due to the nature of the materials and the variance in manufactured products, we cannot guarantee exact matches within orders or on repeat orders. Like-named colors in different materials may not be an exact color match. In our continuing effort to improve our products, we reserve the right to change specifications without notice.

PMS Color Matching

\$30(g). Specify Pantone color (specify coated or uncoated), or if sending a color swatch we will match it as closely as possible. Exact color matches cannot be guaranteed on re-runs or proofs.

Registration of Multicolor Designs

In multicolored designs where it becomes necessary to register one color next to another, there is the possibility of misregistration amounting from approximately 1/64"–1/16", depending on the size and shape of the item being imprinted. This tolerance meets industry standards and is considered acceptable.

Multiple Location Imprints

- For screen print, add \$0.50(g) per item, per location.
- For heat transfer, add \$0.35(g) per item, per location.
- For deboss and foil stamp, add \$0.80(c) per item, per location.
- For additional location imprint with different logo, add \$50(g).

Cancellations

Factory approved cancellations must be submitted in writing. You will be charged \$31.25(g), plus all costs incurred before cancellation request is received at the factory. No cancellations on orders in production.

Overruns/Underruns

Every effort will be made to ship the exact quantity ordered. However, for imprinted merchandise, we reserve the right to bill and ship up to 5% over or under the quantity ordered.

Exact Quantity Order Charge

Factory reserves the right to bill and ship up to 5% overruns and underruns. If exact quantity is required, the purchase order must state "Exact Quantity." There is a \$31.25(g) charge for exact quantity requests.

Less Than Minimum Charge

No minimum quantity restrictions! \$75(g) less than minimum charge applies.

Exact Reorders

Artwork is kept on file for 24 months. Exact reorders within 24 months have no set-up or art charge. Please include the original order number with your order.

Blank Merchandise

No set-up; use end column price. Catalog quantities only. Production time is 2 business days.

Mailers and Gift Boxes

Cardboard boxes suitable for mailing are available on chairs. Chairs are packed in 1-pack mailers and are \$2.75(g). Items will be inserted unless otherwise specified. Additional lead time may be required.

Frigid Ice™ Packs

Frigid Ice™ packs available in case lot quantities only for \$0.75(g) each. Dimensions: 6"w x 4"h – 8 oz. Packed 36 per case; weight 18 lbs. approx.

Shipping

Standard Production Times

Standard production times vary by product – see product for information. Seasonal fluctuations and size of order may affect production times. Production time begins the day after all clarifications have been made and your order is considered production-ready. See Production-Ready Order section for requirements.

F.O.B.

All prices shown in catalog are F.O.B. San Antonio, TX, unless otherwise noted. Freight on all folding chairs bill from three locations: San Antonio, TX, Los Angeles, CA and Pittsburgh, PA. (All manufacturing is in San Antonio.) No F.O.B. on L.T.L. or third-party shipments. Applies to ground ship only.

Rush Services

See page 207 for FREE 24-hour Service Items and ordering instructions.

Orders requiring quicker than published lead times may be feasible. Factory authorization is required on all rush orders and a 20% surcharge applies to the product price.

Split Shipments

Up to four split shipments are allowed during a 12-month period, with the 4th (final) shipment occurring within 12 months after receipt of order, free of charge. Freight charges apply. Invoice will reflect the quantity shipped.

Third-Party Freight Billing

Add \$10(x) per order, per ship to location. Insurance must be handled by the consignee. If any selected third party charge gets charged back to Norwood these charges and any associated fees will be billed separately to your account.

Drop Shipments

Shipments to multiple locations, all occurring at the same time are free of charge. Freight charges apply.

International Shipping

For shipments outside United States (including Puerto Rico) declared values will be catalog pricing unless otherwise requested.

For international shipments (excluding Canada), the customer is responsible for all taxes, duties, brokerage fees and miscellaneous charges related to the shipment. For orders destined to Canada, prepaid shipments will be shipped DDP (Delivered Duties Paid). If a Canadian order is shipped via a third party, these fees will be charged to the third party account.

For shipments with a declared value greater than \$2500 destined to a country other than Canada, a shipper's export declaration (or Electronic Export Information) will need to be submitted to customs. All shipments that qualify for this requirement will have an additional \$20 handling fee added to the shipping cost for both third party and prepaid shipments.

The factory is not responsible for delays in customs, ocean freight shipment delays, or air freight shipment delays beyond our immediate control.

Standard Carrier

Our primary shipper is UPS for which we charge the common carrier rate.

Changes to Shipping Addresses/Shipping Methods

Any changes to shipping address or shipping method must be submitted in writing 24 hours prior to the scheduled ship date and before the order has been processed for shipment to be guaranteed.

Freight Claims

Title passes from the factory upon consignment of merchandise to a carrier. Although we can assist you, freight claims should be filed with the carrier.

Terms and Conditions

Return Policy

Returned merchandise must have a return authorization number, which must be obtained from the Problem Resolution Department. Unauthorized returns will not be accepted. Any complaint must be registered within 30 days of shipment. Un-imprinted products will be subject to a 20% restocking charge.

Representations and Warranties

Norwood will honor its Return Policy for any product that it determines does not meet its standards for quality and workmanship. NORWOOD DISCLAIMS ALL EXPRESS AND IMPLIED REPRESENTATIONS AND WARRANTIES WITH RESPECT TO ITS PRODUCTS INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Catalog Price Increases

As we finalized pricing for 2009, every effort was made to identify and project material cost increases from our suppliers. Where necessary, these increases are included in our current pricing. However, due to the volatility of crude oil prices, and the associated impact on raw material costs, we reserve the right to change catalog prices, at any time, without notice if necessary. If this is required, we will do everything we can to announce the changes ahead of time. We understand and regret the inconvenience this may cause you and your customers.

Children's Items

Products in this catalog, except where specifically designated "Children's Items", are not toys and not intended for children.

Intellectual Property

NORWOOD, the NORWOOD logo, NORWOOD.COM, ACTION LINE, AIR-TEX DESIGN, AUTO CUP, ANCHOR DESIGN, BALM ARGENTA, BANDAGE DISPENSER DESIGN, BARLOW, BUDGET BEATER, BUDGET TRAVELER, COASTER WEIGHT, COLORIFIC, COLORIFIC DESIGN, CUBE PAD, ECON-O-LINE, EVOLUCENT, EVOLUCENT DESIGN, GOINGREEN, GOINGREEN DESIGN, GOOD VALUE CALENDARS, HEMISPHERE, INNOVATION & SERVICE, DELIVERED, JAFFA, KOOZIE, LOGO-DOME, MAXIM-AD, MEASUREVIEW, MOOD METERS, PACESETTER, PILLOW-LINE, RCC KOOZIE, SAFETY SEARCH, SALM, SENTRY SAFETY, SIGN WAVE, SOUVENIR, SPECTRACOLOR, STYLE-RITE, SUPERIOR GIFT LINE, SYMPHONY, SYMPHONY DIARIES, TEE OFF, THE ACTION LINE, THE TRIUMPH LINE, TRI-AD PLUS, WASHBURN LABORATORIES, and all related trademarks, logos and trade dress are trademarks or registered trademarks of Norwood Promotional Products and/or its affiliates or licensors in the United States and other countries and may not be used without written permission. All other trademarks are the property of their respective owners.

The designs embodied in the products depicted in this catalog are the property of Norwood Promotional Products, and/or its affiliates and licensors, and are protected under federal and international patent, trademark and copyright laws. Any use of these designs without the express written consent of Norwood is prohibited. Purchase of products through this catalog does not constitute a license of any intellectual property between Norwood and Customer.

The use of third-party logos, trademarks and trade names on products in this catalog are for illustrative purposes to represent Norwood's expertise in factory printing and design capabilities. Such use does not imply an endorsement or association between Norwood and any third party, nor does it indicate that the product has been used or purchased by any third party. Products featuring these designs are not for sale to anyone other than authorized representatives of the owners of the logos, trademarks and trade names.

Norwood assumes no responsibility for determining the proper ownership or proper use of trademarks, logos and trade names. All liabilities of this nature rest with the Customer. Customers placing orders with Norwood

represent and warrant that they have the authority to order, purchase and distribute the product with the trademarks, trade names and logos specified on the order, and that the use or display of the artwork will not violate any laws or client restrictions. Customers also consent to indemnify, defend and absolve Norwood, its affiliates and licensors from and against any and all claims, liabilities and expenses, including attorneys' fees, arising out of or related to any actual or alleged infringement or misappropriation of any copyright, trademark or other proprietary rights or merchandise. This directive will remain in effect after delivery of Customer's merchandise.

Norwood reserves the right to photograph or show as samples the items produced by Norwood without liability as to trademark, copyright or other proprietary rights, and Customers placing orders with Norwood consent to such use.

California Proposition 65

Norwood is proud of its distinguished record with respect to product safety and testing. Norwood will apply a Prop 65 warning sticker at no charge on all orders of lead crystal with a ship to address in California. Norwood will also apply a Prop 65 warning for orders of other products with a ship to address in California if the customer requests it on the purchase order. There will be a \$.15(g) surcharge, per unit, for these special requests and it may add additional production days to your order. The warning, when used, will read: California Law Requires this Warning. This product contains a chemical that is known to the State of California to cause cancer, birth defects or other reproductive harm.

Environmental Mission Statement

Norwood is committed to working with our vendors and employees to incorporate environmentally friendly business practices into our daily operations. These measures benefit our local community, the state of Minnesota, and society at large. Norwood will continue to identify and act on opportunities to minimize our impact on the environment.

Embroidery General Information

Embroidery Quick Tips

- All lettering will be digitized with closest point connections.
- Spacing between bottom of all logos and visor of cap (all styles) is a minimum of 3/4".
- Unless otherwise instructed, all back logos will follow the curvature of cap selected.
- Customer-supplied disks will be accepted. Minimum letter height is 1/4". If the customer tape is used without any edits, the customer will not be charged. If edits are performed to the tape, a \$15(x) edit fee will be charged to the customer. If the tape is unusable, we will advise the customer for further guidance.
- Minimum line width is 2mm.
- 3mm left-right tolerance is our standard.

Embroidery

- Designs with excessive stitches (over 10,000 stitches) require an additional charge of \$20(g) tape charge per 1,000 stitches, plus \$0.40(g) run charge per 1,000 stitches.
- Additional location Tape Charge different logo: add \$90(g), limit 10,000 stitches.
- Nine (9) thread colors maximum per order.
- Thread color change charge: \$30(g) applies. Minimum quantity is 72 per change.
- Personalization (Offered on select items only – contact customer service for complete list.):
 - Names: \$5(g) per item
 - Initials only: \$2.50(g) per item (limit 2 letters)
- Gold or Silver Metallic thread charge: Add \$0.50(g) per item.

- Additional location: for headwear up to 5,000 stitches add a run charge of \$1.75(g) per item, per location. For other embroidery items up to 5,000 stitches add a run charge of \$2.25(g) per item, per location.
- 3-D Embroidery on selected headwear items: add \$2.00(c) per item.
- Copies: RCC Norwood-produced embroidery tapes are available for \$25(x) per copy.

Laundering headwear: We recommend you do not wash or launder headwear. We will not accept responsibility for damages due to washing of caps.

Standard Color List

The colors shown here may not match PANTONE-identified color standards. Refer to PANTONE Publications for accurate PANTONE Color standards. PANTONE® and other Pantone, Inc. trademarks are the property of Pantone, Inc.

In order to ensure color accuracy we only print using current editions of the PANTONE publications. Please ensure you are also using the current editions by going to www.pantone.com or calling 201-935-5500. Pantone, Inc. is not responsible for inaccuracies in color reproduction.

Caps, Business Access. & Coolers

Screen and Transfer Inks

 Beige Pantone® 465	 Black Pantone® 1800	 Columbia Blue Pantone® 298	 Medium Blue Pantone® 300	 Navy (Dark) Blue Pantone® 539
 Powder Blue Pantone® 277	 Reflex Blue Pantone® Reflex	 Royal Blue Pantone® 294	 Brown Pantone® 476	 Cream Pantone® 468
 Gold Pantone® 123	 Metallic Gold Pantone® 872	 Dark Gray Pantone® 431	 Light Gray Pantone® 429	 Forest Green Pantone® 560
 Kelly Green Pantone® 348	 Magenta Pantone® 226	 Maroon Pantone® 194	 Orange Pantone® 172	 Burnt Orange Pantone® 167
 Pink Pantone® 204	 Purple Pantone® 526	 Tomato Red Pantone® 186	 Warm Red Pantone® Warm Red	 Rust Pantone® 174
 Scarlet Pantone® 200 (Approx.)	 White Pantone® 1801			

Additional Inks Available for Transfer Method Only

 Metallic Copper Pantone® 876	 Cranberry Pantone® 195	 Fuchsia Pantone® 234	 Metallic Silver Pantone® 877	 Teal Pantone® 322
 Yellow Pantone® 108	 Neon Blue Pantone® 801	 Neon Green Pantone® 802	 Neon Orange Pantone® 804	 Neon Pink Pantone® 806
 Neon Red Pantone® 805	 Neon Yellow Pantone® 803			

COLOR CHARTS

Stock Embroidery Thread (Approx. PMS color)

 White Madeira Polyneon #1801	 Black Madeira Polyneon #1800	 Natural Pantone® Warm Gray 1 Madeira Polyneon #1803	 Smoke Gray Pantone® 428 Madeira Polyneon #1811	 Light Gray Pantone® Warm Gray 3 Madeira Polyneon #1812
 Gray Pantone® Cool Gray 7 Madeira Polyneon #1918	 Medium Gray Pantone® 424 Madeira Polyneon #1615	 Dark Gray Pantone® 425 Madeira Polyneon #1640	 Charcoal Gray Pantone® 432 Madeira Polyneon #1841	 Warm Gray Pantone® Warm Gray 9 Madeira Polyneon #1936

Stock Embroidery Thread (Approx. PMS color)

 Dark Khaki Pantone® Warm Gray 6 Madeira Polyneon #1736	 Beige Pantone® 4685 Madeira Polyneon #1682	 Wheat Pantone® 134 Madeira Polyneon #1626	 Penny Pantone® 7403 Madeira Polyneon #1670	 Tan Pantone® 465 Madeira Polyneon #1855
 Toffee Pantone® 723 Madeira Polyneon #1726	 Taupe Pantone® 730 Madeira Polyneon #1657	 Light Brown Pantone® 7514 Madeira Polyneon #1926	 Chestnut Brown Pantone® 175 Madeira Polyneon #1858	 Cocoa Pantone® 478 Madeira Polyneon #1658
 Medium Brown Pantone® 476 Madeira Polyneon #1659	 Dark Brown Pantone® 439 Madeira Polyneon #1859	 Neon Yellow Pantone® 803 Madeira Polyneon #1883	 Bright Yellow Pantone® 803 Madeira Polyneon #1924	 Sunflower Yellow Pantone® 108 Madeira Polyneon #1683
 Yellow Pantone® 115 Madeira Polyneon #1980	 Safety Yellow Pantone® 809 Madeira Polyneon #1823	 Manilla Yellow Pantone® 7408 Madeira Polyneon #1771	 Light Gold Pantone® 1235 Madeira Polyneon #1624	 Goldenrod Pantone® 123 Madeira Polyneon #1971
 Gold Pantone® 1245 Madeira Polyneon #1791	 Dark Gold Pantone® 124 Madeira Polyneon #1725	 Antique Gold Pantone® 131 Madeira Polyneon #1625	 Pumpkin Orange Pantone® 151 Madeira Polyneon #1765	 Orange Pantone® 165 Madeira Polyneon #1678
 Burnt Orange Pantone® 167 Madeira Polyneon #1621	 Neon Orange Pantone® 811 Madeira Polyneon #1946	 Flesh Pantone® 489 Madeira Polyneon #1882	 Peach Pantone® 169 Madeira Polyneon #1820	 Light Pink Pantone® 182 Madeira Polyneon #1816
 Pink Pantone® 210 Madeira Polyneon #1921	 Neon Pink Pantone® 812 Madeira Polyneon #1908	 Magenta Pantone® 212 Madeira Polyneon #1990	 Rubine Red Pantone® 151 Madeira Polyneon #1986	 Warm Red Pantone® Wmrd 2x Madeira Polyneon #1878
 Scarlet Pantone® 485 Madeira Polyneon #1637	 True Red Pantone® 199 Madeira Polyneon #1839	 Red Pantone® 186 Madeira Polyneon #1838	 Very Red Pantone® 200 Madeira Polyneon #1747	 Maroon Pantone® 201 Madeira Polyneon #1981
 Dark Maroon Pantone® 202 Madeira Polyneon #1784	 Red Brick Pantone® 1955 Madeira Polyneon #1781	 Cranberry Pantone® 216 Madeira Polyneon #1635	 Dark Burgandy Pantone® 518 Madeira Polyneon #1983	 Rust Pantone® 180 Madeira Polyneon #1821
 Dark Rust Pantone® 1807 Madeira Polyneon #1638	 Light Plum Pantone® 529 Madeira Polyneon #1712	 Plum Pantone® 259 Madeira Polyneon #1788	 Light Purple Pantone® 2577 Madeira Polyneon #1631	 Purple Pantone® 2593 Madeira Polyneon #1880
 Dark Purple Pantone® 2607 Madeira Polyneon #1922	 Neon Green Pantone® 802 Madeira Polyneon #1850	 Lime Green Pantone® 368 Madeira Polyneon #1848	 Bright Green Pantone® 361 Madeira Polyneon #1701	 Kelly Green Pantone® 347 Madeira Polyneon #1651
 Forest Green Pantone® 357 Madeira Polyneon #1970	 Dark Green Pantone® 3435 Madeira Polyneon #1902	 Teal Blue Pantone® 326 Madeira Polyneon #1846	 Green Teal Pantone® 3298 Madeira Polyneon #1849	 Medium Teal Pantone® 322 Madeira Polyneon #1890
 Dark Teal Blue Pantone® 3292 Madeira Polyneon #1985	 Kentucky Bluegrass Pantone® 5483 Madeira Polyneon #1652	 Meadow Green Pantone® 7496 Madeira Polyneon #1769	 Light Blue Pantone® 291 Madeira Polyneon #1674	 Light Sky Blue Pantone® 543 Madeira Polyneon #1628
 Cornflower Blue Pantone® 284 Madeira Polyneon #1733	 Slate Blue Pantone® 542 Madeira Polyneon #1775	 Indigo Blue Pantone® 549 Madeira Polyneon #1760	 Steel Blue Pantone® 646 Madeira Polyneon #1671	 Sky Blue Pantone® 2925 Madeira Polyneon #1828
 Medium Turquoise Pantone® 312 Madeira Polyneon #1895	 Aquamarine Pantone® 313 Madeira Polyneon #1695	 Process Blue Pantone® Process Blue Madeira Polyneon #1797	 Medium Blue Pantone® 285 Madeira Polyneon #1829	 Royal Blue Pantone® 293 Madeira Polyneon #1842
 Dark Royal Blue Pantone® 286 Madeira Polyneon #1642	 Reflex Blue Pantone® Reflex Madeira Polyneon #1676	 Medium Navy Blue Pantone® 295 Madeira Polyneon #1742	 Light Navy Blue Pantone® 281 Madeira Polyneon #1966	 Dark Teal Pantone® 548 Madeira Polyneon #1962
 Navy Blue 1 Pantone® 296 Madeira Polyneon #1844	 Navy Blue 2 Pantone® 289 Madeira Polyneon #1643	 Dark Navy Blue Pantone® 5395 Madeira Polyneon #1844		

* Metallic Silver & Metallic Gold threads require a .50(g) charge per item. We do offer stock thread alternatives for the Metallic thread @ no charge. Metallic Silver = 1811 Smoke gray (pms 428) Metallic Gold = 1791 Gold (pms 1245)

Decorating Methods

4-Color Process

Allows you to reproduce your full color artwork, photo or logo design.

▶ Spectracolor™ I

Used on natural cotton fabrics.

▶ Spectracolor™ II

Used on colored fabrics.

▶ Sublimation

Used on white fabrics.



▶ Screen Print

Ink is applied through a fine screen, leaving a color imprint on the surface of the product.

▶ Heat Transfer

Logos are applied to products through the use of paper like transfer material and applied to the material's surface with heat and pressure.



▶ Deboss

Debossing used on genuine leather imparts a more subtle effect than foil stamping or screen printing. This method allows you to leave a depression of your logo on the material's surface.



▶ Foil Stamp

The most popular means of decorating our business accessories. A die is used to apply the logo onto the material's surface. This process is best utilized on vinyl and bonded leather.



▶ Embroidery

Stitched thread design on the surface of the product's material.

